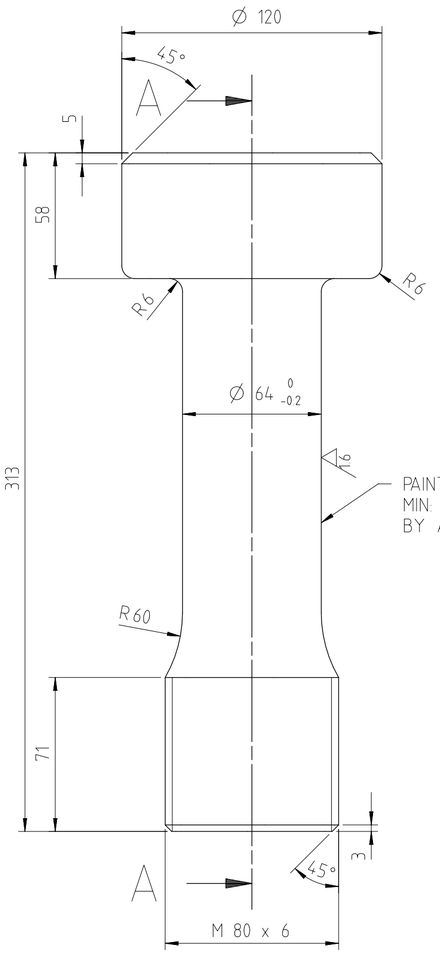
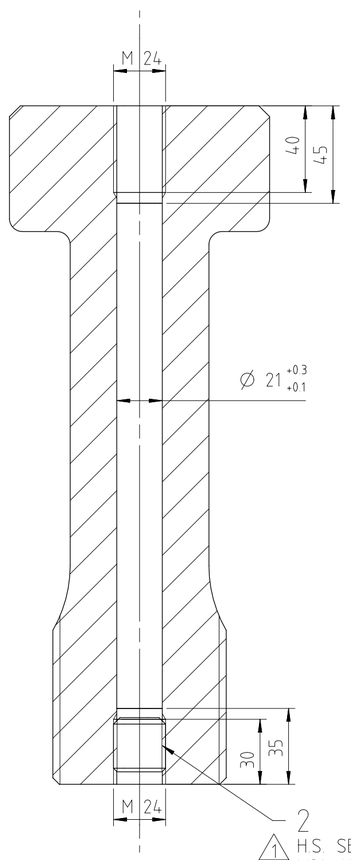


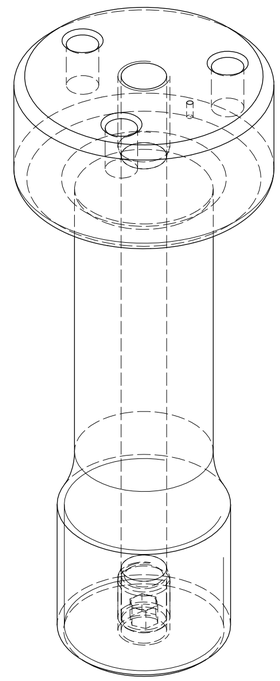
PAINTING: ANTI SEIZE LUBR. (ML-A907)
MIN. DRY FILM THICKNESS 0,1mm
BY ASSEMBLY

SECTION A-A
SCALE 1:2

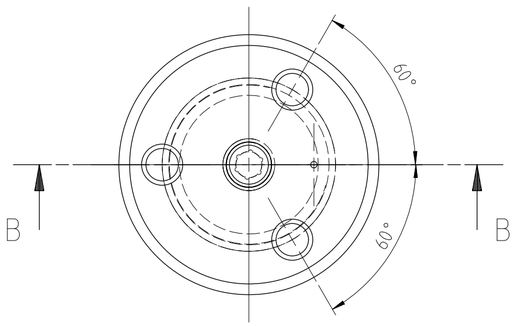


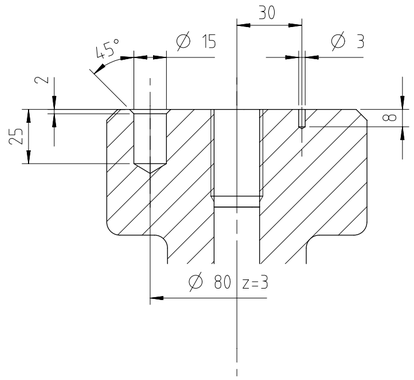
2
H.S. SET SCREW
M24x16
ISO 4026
SECURE WITH LOCTITE 242

ISOMETRIC VIEW
SCALE 1:1



SECTION B-B
SCALE 1:2





ISO 13715 -0,1 -0,4

3.2 (1.6)
CHAMFER

MATERIAL AND WORKPIECE TESTS
AS WELL AS TECHNICAL INSTRUCTIONS
SEE MB8-390 4803E

General tolerances
Freimaßtoleranzen
ISO 2768
Degree of accuracy
Genauigkeitsgrad
medium/H mittel/H

INDEX	REV. Nº (SHEET)	Nº	MODIFICATION	DATE	NAME	DATE	APPROVED
1	07/0167	1x	C4	ЗАЛИЧЕНО НА ОСНОВАНИЕ ЗЗЛД			

NATSIONALNA ELEKTRICHESKA KOMPANIA

HEPP STUDEN KLADENETS
UNIT 1-4
DOLNA ARDA CASCADE / BULGARIA

PURCHASER Natsionalna Elektricheska Kompania (NEK)
PLANT HEPP STUDEN KLADENETS
PROJECT Nº
CONTRACT Nº

COUPLING BOLT

INTERNAL Nº MB8-390 4817 C
IND. 1

	DATE	NAME
ЗАЛИЧЕНО НА ОСНОВАНИЕ ЗЗЛД		
APPROVED		

SCALE 1:2 1:1

ISO / R 128 EUROPA

SP. DATUM | MODEL

WEIGHT 12,40 kg
MATERIAL 30CrNiMo8

ЗАЛИЧЕНО НА ОСНОВАНИЕ ЗЗЛД

DRAWING Nº SK HA 31 MT 4817-1
FORMAT C
IND. 1

SHEET 1 OF 1